

Work Order ID 59594

Tuesday, June 08, 2010 2:31:47 PM

Page 1

Item ID: D2909

Accept

Setup Start

Revision ID:

Stop

Item Name: Spacer, Lama

Start Date: 6/8/2010 Start Qty: 40.00

Cust Item ID:

Required Date: 6/21/2010 Req'd Qty: 40.00

Customer:

Reference:

Run Start

Approvals:

Process Plan:

Date: 10-6-08

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2909	Rev A								
100	Cobra BAND SAW	0.00							
Bandsaw	Memo	0.00							
Jeaspa Bandsaw	Cut: 3.120" long +0.030" -0.000" per Dwg D2909 Deburr								
110	QC6- Inspect dimensions to drawing	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location	0.00							
Packaging	Memo	0.00							
Packaging									

SL 10/07/12 (40)

SL 10/07/12

10-7-12 SA (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

1007.13

D/10-7-12

(410)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Tuesday, June 08, 2010 2:31:51 PM

Page 1

Work Order ID: 59594



Parent Item: D2909



Parent Item Name: Spacer, Lama

Start Date: 6/8/2010

Required Date: 6/21/2010

Comments: IPP A ☐ 00.01.13 ☐ New Issue ☐ EC ☐

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.500W.049		Purchased	No			100	f	98.2556	0.26	10.94737			



6061-T6 RD Tube .500 x.049W

Location	Loc Qty	Loc Code
MAT	28.2484	
114520	13.32	
114530	14.9284	
MAT014	70.0072	
111028	16.5895	
111944	5.0177	
114812	48.4	

not in computer M 115010

10.95

SL 12/07/12

W/O:		WORK ORDER CHANGES					
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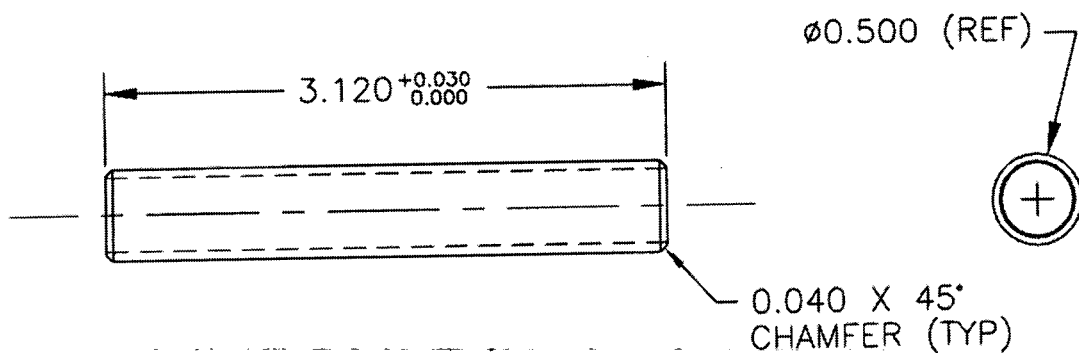


DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D2909	REV. A SHEET 1 OF 1
DATE 99.09.14		TITLE SPACER	SCALE 1:1
A	99.09.14	NEW ISSUE	

RELEASED
99.09.28 DS

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 59594

BJ 10-6-08



MATERIAL: 6061-T6 (WW-T-700/6) 0.500 DIA. X 0.049 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSION ARE IN INCHES

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NOTE: Date & initial all entries

